

LESONAL®

1K MULTI PLASTIC PRIMER



**THE PERFECT PRIMER FOR
AUTOMOTIVE PLASTICS PARTS**

GREAT FINISH. FAST.

www.lesonal.com

AkzoNobel

THE PERFECT PRIMER FOR AUTOMOTIVE PLASTICS PARTS

1K Multi Plastic Primer is a fast-drying, ready-to-use primer for automotive plastics.

Fast drying and easy to use, 1K Multi Plastic Primer reduces cycle time and increases productivity.

FANTASTIC FOR PLASTIC

1K Multi Plastic Primer is specifically developed to offer superior adhesion on plastic car parts* commonly used in the automotive repair market. With solid adhesion to automotive plastics, only one coat of application is needed.

EASY TO APPLY

1K Multi Plastic Primer's easy application is suited for any automotive plastic part. It is simple to use, and no mixing is required. This primer pairs beautifully with any Lesonal primer or topcoat, driving greater efficiency and productivity for your repair jobs.

With excellent adhesion to automotive plastic parts, only one coat of application is needed to get the job done.

FAST-DRYING

1K Multi Plastic Primer dries at amazing speeds and requires only 20 minutes drying time at 20°C. The primer has zero pot life and can stay in useable condition for an extended period. This means consumption and waste are minimized, and you get the most out of the product. With 1K Multi Plastic Primer, you can accelerate your performance and meet demanding turnaround times.

FANTASTIC FOR PLASTIC

Works incredibly well for automotive plastics

EASY APPLICATION

No mixing and minimal training required

FAST-DRYING

Reduces cycle time and improves productivity

*except for pure polyethylene

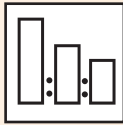
FEATURES	BENEFITS
Excellent adhesion on automotive plastics	Achieve satisfying results for repair jobs on automotive plastic parts
Easy application	Minimal to no training required; suitable even for beginners
Simple and ready to use, 1K - no mixing required	Eliminate errors
Zero pot life	Less material consumption and wastage
Recoatable with any Lesonal primer or topcoat	Provide flexibility without compromising on quality
Fast drying – requires no more than 20 minutes drying time at 20°C	Reduce cycle time and increase productivity
Only one coat required	Minimize overspray Save time and reduce paint consumption



QUICK REFERENCE GUIDE

1K MULTI PLASTIC PRIMER

Mixing Ratio



Ready For Use (RFU)

1K Multi Plastic Primer

Equipment



Spraygun set-up:
1.3-1.5 mm

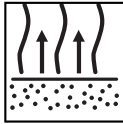
Application pressure:
1.7-2.2 bar at the air inlet
HVLP max 0.7 bar at the air cap

Application



x 1 coat

Flash-off



Between coats:
NA

Recoat after:
20 mins at 20°C

For the perfect primer that works well on automotive plastics, visit www.lesonal.com