

LESONAL®

2K PRIMER 488



**PRIMED FOR
PERFECT PERFORMANCE**

GREAT FINISH. FAST.

PRIMED FOR PERFECT PERFORMANCE

2K Primer 488 is a multi-functional primer that combines ease of use with consistent, satisfying results.

Ideal for use in passenger cars and light commercial vehicles, this two-component

MULTI-FUNCTIONAL AND POWERFUL

2K Primer 488 is a versatile, multi-functional primer specially formulated to act as a filler and primer surfacer, all in one. Its outstanding, high build filling properties offers maximum coverage, covers uneven dents perfectly and conceals imperfections effectively, delivering the premium performance you desire.

Additionally, it works well in both sanding (wet and dry) and non-sanding applications, making it ideal for spot, panel and medium-sized repairs to fit various bodyshops and weather conditions.

FAST-DRYING AND EASY TO APPLY

2K Primer 488 is suitable for application on most substrates and is fast-drying. Complemented with the right combination of hardener and reducer, the primer can be cured in as short as 30 minutes at 30°C. Regardless of drying option (air drying, low bake cure or infra-red), 2K Primer 488 ensures a shorter process time and boosts productivity. Thanks to its ease of application and noteworthy sanding properties, minimal to no training is required to achieve a consistent and satisfying end-result.

primer has excellent filling properties and doubles as a primer surfacer. It can be applied on a wide range of substrates and sets the surface for a smooth and impeccable finish every time.

ENHANCES AND PROLONGS CAR’S APPEARANCE

The well-rounded primer has excellent adhesion properties and holds up well with coatings above and underneath its application. The smooth primed surface forms the perfect undercoat that allows the topcoat application to be distributed effortless and evenly, so you get a polished finish that stands out with less paint consumption. It also features a high build, firm appearance with superb gloss holdout, so topcoats stay on and last for longer periods.

MULTI-FUNCTIONAL

Good filling properties across a wide range of substrates and doubles as a primer surfacer

FAST-DRYING

Efficient and ensures shorter process time

ENHANCES CAR’S APPEARANCE

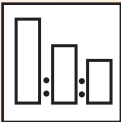


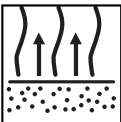

Excellent gloss hold-out that allows topcoats to adhere for long periods

| FEATURES | BENEFITS |
|----------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Multi-functional- can be used both as a high-build filler and a primer surfacer | Saves preparation time Reduces material consumption Less inventory |
| Easy application with excellent sprayability and fantastic sandability | User-friendly Ensures high quality and smooth finish High coverage with less paint consumption Saves time and labor effort |
| Wide application window – suited for various substrates and weather conditions | Flexible and fits your different repair needs |
| Ideal for spot, panel and medium-sized repairs | Brings convenience yet uncompromising results |
| Fast air drying – with multi drying options available (air drying, low bake cure or infra-red) | Higher productivity with shorter overall repair process time |
| Can be used in combination with standard Lesonal ancillaries e.g. 2K Hardener 728 and Multi Thinner 810) | Less inventory needed Minimizes the risk of error |
| Yields a quality high build, firm and smooth surface | Allows topcoat application to be sprayed on more evenly Improves topcoat coverage with less paint material Satisfactory end result that increases customer satisfaction |
| Superb topcoat gloss hold-out | Topcoat applied on primed surface stays and lasts longer |



QUICK REFERENCE GUIDE

2K PRIMER 488

| | | Sanding Application | Non Sanding Application |
|--------------|-------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------|
| Mixing Ratio |  | 4 2K Primer 488 1 2K Hardener 728 (any) 1 Multi Thinner 810 | 100 2K Primer 488 50 2K Hardener 728 (any) 30 Multi Thinner 810 |
| Equipment |  | Spraygun set-up: 1.8-2.0 mm Application pressure: 1.7-2.2 bar at the air inlet HVLP max 0.7 bar at the air cap | Spray gun set-up: 1.3-1.5 mm Application pressure: 1.7-2.2 bar at the air inlet HVLP max 0.7 bar at the air cap |
| Application |  | 2-3 x 1 coat Spray one, two or three wet coats, allowing for a flash-off time of 5 -10 mins between coats | 1 x 1 coat Optional application; apply one thin coat, followed by a full wet coat |
| Flash-off |  | Between coats: 5-15 mins at 20°C | Allow for a minimum flash off time of 15 mins at 20°C prior to topcoat application Apply topcoat within 24 hrs at 20-30°C. 5-10 mins at 20°C |
| Drying time |  | 1.5 hrs at 30°C 30 mins at 60°C | |

For ease of use and outstanding results, visit www.lesonal.com