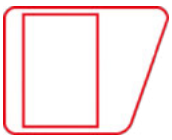
Technical Information

Wanda 1K Putty

W3.01.01 APAC 24 Nov 2017

A one-component quick drying nitro cellulose putty with good adhesion properties on many substrates. Wanda 1K Putty can be used directly from the can. It is suitable for filling of small scratches and minor repairs. It may also be used for the fast rectification of larger areas.



Mixing Ratio
Ready For Use



Equipment
Apply Wanda 1K Putty with a rubber squeegee or a metal spreader.



Application
Always apply a thin initial coat to fill minor holes and scratch marks. Extra thin layers can be applied with an interval of 10 to 15 mins.



Drying time
20 minutes at 20°C
15 minutes at 40°C



Recoatability
Recoatable with Wanda primer, filler, basecoat and topcoat. Wanda Basecoat Color MM or 2K Topcoat can be applied directly over Wanda 1K Putty if the putty is applied thinly. If applied thick, please recoat with Wanda 1K Primer first.



Protection
Use suitable respiratory protection. AkzoNobel Car Refinishes recommends the use of a fresh air supply respirator.

Read complete TDS for detailed product information

Technical Information

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Product and additives	Wanda 1K Putty
Basic Raw Materials	Wanda 1K Putty - combination of nitrocellulose resins
Suitable substrates	Wanda 1K Primer, Wanda 2K Primer, Wanda Epoxy Primer Original finishes including thermoplastic acrylics.
Surface preparation	Prior to commencing any sanding work, thoroughly cleanse the surface of any grease or wax with a degreaser. Apply using two clean cloth in a wipe-on, wipe-off process. Sand with P280 grit dry or P600-P800 wet. After sanding work is completed and just prior to the application of primer, degrease again thoroughly with a degreaser.
Drying times	Dry to sand: 20 mins at 20°C 15 mins at 40°C No baking required
Recommended sanding grade	Dry Method: P280-P400 Wet Method: P800-P1000
Cleaning of equipments	Use Wanda 2K Thinner (any) or Wanda NC thinner
Helpful tips	Always apply thin coats. Application of heavy coats will require longer drying time than stated or even no complete through hardening will be achieved. DO NOT spread Wanda 1K putty for bigger dents or holes-Use Wanda 2K putty.
Shelf life	In unopened cans or tubes and when stored at 5–40°C 24 months

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IMPORTANT NOTE The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advices given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

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