DYNACOAT

TECHNICAL INFORMATION DYNACOAT EXTRA SPEED — D1.08.01 UK & Ireland

Dynacoat Extra Speed is an accelerator developed to decrease the drying time and to improve the through-hardening of Dynacoat's Clear 6000 HS AS and Clear 9000, suitable for spot- and panel repairs.



MIXING RATIO

Clear 6000 HS AS

2	Dynacoat Clear 6000 HS AS
1	Flexi Hardener
10-20%	Extra Speed

Clear 9000

2	Dynacoat Clear 9000
1	420 Hardener
10%	Extra Speed



MIXING STICK

Use Dynacoat mixing stick D1



EQUIPMENT

Spray gun set-up: 1.2 - 1.4 mm
Application pressure: 1.7 - 2.2 bar at the air inlet*

*See user manual spray gun







APPLICATION / FLASH-OFF / DRYING

For more detailed information please refer to TDS of specific clearcoat used:

Dynacoat Clear 6000 HS AS	D1.05.24
Dynacoat Clear 9000	D1.05.16

Note: Do not use Extra Speed in application temperatures over 25 ºC

AkzoNobel

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SHELF LIFE	2 years at 20°C

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IMPORTANT NOTE: The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfil the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advices given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

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