



FILLER 4100

**A MULTI-PURPOSE FILLER
WITH CONSISTENT
FINISH QUALITY**



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DYNACOAT FILLER 4100 IS PART OF A COMPLETE VEHICLE REFINISHING SOLUTION THAT GIVES YOU OPTIMAL RESULTS AND HONEST, TRUSTED VALUE. THIS DEPENDABLE, MULTI-PURPOSE PRODUCT WILL FILL AND EVEN OUT SURFACE IRREGULARITIES IN REPAIRS OF ANY SIZE AND ON ANY SUBSTRATE.

Dynacoat Filler 4100 combines high filling and hiding strength with process flexibility to answer every bodyshop challenge.

POWERFUL FILLING AND HIDING

To maximize the color coat's hiding power, Filler 4100 offers three filler shades. These can be mixed in a simple 1:1 ratio to create two further colors. The grey-shades chart shows which shade will allow best color coat coverage and minimum paint consumption. With its strong filling properties, this product quickly covers and smooths out damaged surfaces.

FLEXIBLE APPLICATION AND FINISHING

Mixing the two-component filler is straightforward, with a 4:1 ratio. Up to 10% of Dynacoat thinner can be optionally added to widen the application window. Filler 4100 is easy to apply, thanks largely to its excellent flow characteristics, and users can choose between baking or air-drying. For extra versatility, there is also a choice between wet or dry sanding.

A MULTI-PURPOSE FILLER WITH CONSISTENT FINISH QUALITY

FEATURES	BENEFITS
Multi-purpose filler, used with Dynacoat family thinners	<ul style="list-style-type: none"> ▪ One product for all repair sizes and any substrates ▪ Familiar processes – fewer errors ▪ Flexible application window ▪ Lower stock requirements
Intermixable colors with simple mixing ratios	<ul style="list-style-type: none"> ▪ Faster color coat coverage ▪ Lower paint consumption
Easy application, good flow and strong filling power	<ul style="list-style-type: none"> ▪ Fast and confident work ▪ Time and labor savings
Short flash-offs and choice of baking or air-drying	<ul style="list-style-type: none"> ▪ Time saving and flexibility
Good wet and dry sanding properties	<ul style="list-style-type: none"> ▪ Time and labor savings ▪ Flexibility ▪ Smooth base for flawless finish

SANDING:



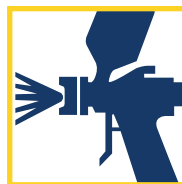
4 : 1 + 10%



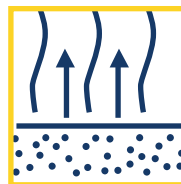
D13



1-3 x 1



(gravity)
1.6-2.0 mm
1.7-2.2 bar



Between coats
and before
bake: 5-10 min



3-4 hr @ 20°C
30-40 min
@ 60°C



NON SANDING:



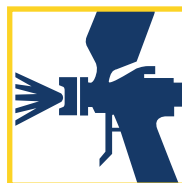
4 : 1 : 1



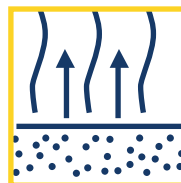
D14



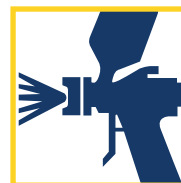
1-2 x 1



(gravity)
1.2-1.4 mm
1.7-2.2 bar



Between coats:
10-15
Before
recoating:
15-20 min



Recoatable
with all
topcoats



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