

Bodyfiller Plastic

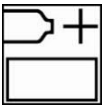
Bodyfillers

19/02/2020

L3.02.09 UK & Ireland

DESCRIPTION

Two-pack polyester bodyfiller designed to fill dents and surface irregularities in plastic body parts.

Mixing ratio		100 2.5	Bodyfiller Plastic BPO Paste
Application time		4-5 minutes at 20°C	
Drying		30 minutes at 20°C	
Sanding		Final sanding step for body filler: P180-P280	
Sanding		Final sanding step for featheredge: P320-P400	
Recoatability		All Lesonal primers and fillers With exception of waterborne products	
Protection		Use suitable respiratory protection Akzo Nobel Car Refinishes recommends the use of fresh air supply respirator	

Read complete technical data sheet for detailed product information

Bodyfiller Plastic

Bodyfillers

19/02/2020

L3.02.09 UK & Ireland

DESCRIPTION

Two-pack polyester bodyfiller designed to fill dents and surface irregularities in plastic body parts.

PRODUCT AND ADDITIVES

Product Bodyfiller Plastic

Hardener BPO Paste

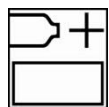
Chemical Basis	Bodyfiller Plastic BPO Paste	Polyester resins Organic peroxide
----------------	---------------------------------	--------------------------------------

METHOD OF USE

Substrates Plastics currently used in the automotive industry

Substrate preparation Thoroughly clean the surface with Lesonal Degreaser.
Sand with P180 - P280 grit dry.
Degrease with Lesonal Degreaser.

Mixing ratio

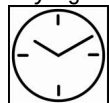


100	Bodyfiller Plastic
2.5	BPO Paste

Potlife 4-5 minutes at 20°C

Equipment cleaning Use Multi Thinners or nitro cellulose thinner

Drying



	20°C	40°C
Dry to sand	30 min	20 min
Avoid drying temperatures over 70°C		

Bodyfiller Plastic

Bodyfillers

19/02/2020

L3.02.09 UK & Ireland

Sanding grades	Dry sanding :	Initial sanding P180 – P280	Final sanding P320
Recoatability	1K Primer Filler (RTS) 2K HS Primer Filler 2K Filler 540 (RTS) 2K High Build Filler 2K Epoxy Primer 2K Graphite Filler 1K Etch Primer (RTS) UV Filler (aerosol)		
Product storage	Avoid extreme temperature fluctuation and high humidity levels		
Shelf life	1 years at 20°C		
VOC	2004/42/II(b)(250)140 The EU limit value for this product (product category: IIB.b) in ready to use form is max. 250 g/l VOC. The VOC content of this product in ready to use form is max. 140 g/litre.		

Akzo Nobel Coatings LTD

Address: Unit 2B, Didcot Park
 Churchward, Southmead Industrial Estate
 Didcot, Oxfordshire, OX11 7HB
Tel: 00 44 (0)1235 862226

FOR PROFESSIONAL USE ONLY

IMPORTANT NOTE: The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfil the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give, or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advices given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

Brand names mentioned in this data sheet are trademarks of or are licensed to AkzoNobel.

Head Office
 Akzo Nobel Car Refinishes B.V., PO Box 3 2170 BA Sassenheim, The Netherlands. www.Lesonal.com