

Flexible Additive

Ancillaries

06/11/2019

L1.08.02 UK & Ireland

DESCRIPTION

Flexible Additive increases the flexibility of products so they can be applied on flexible and soft PUR plastic car parts.

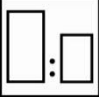
For use in:

- 2K Filler 540
- 2K High Build Filler
- 2K Graphite Filler

2K FILLER 540

	Mixing ratio	Flexible Plastics	4	2K Filler 540
			1	Flexible Additive
		Soft Plastics	2	2K Filler 540
			1	Flexible Additive
	Mixing ratio	Sanding	5	2K Filler 540 mixture
			1	Universal Hardener
			1	Multi Thinner
				Mixing stick G
		Non sanding VOC compliant	6	2K Filler 540 mixture
			1	HS Hardener 420
			3	Thinner 540 Non-Sanding / Thinner HT
				Mixing stick R

2K HIGH BUILD FILLER

	Mixing ratio	Flexible Plastics	4	2K High Build Filler
			1	Flexible Additive
		Soft Plastics	2	2K High Build Filler
			1	Flexible Additive
	Mixing ratio		5	2K High Build Filler mixture
			1	Universal Hardener
			1	Multi Thinner
				Mixing stick G

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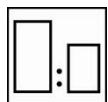
2K GRAPHITE FILLER

Mixing ratio

Flexible Plastics

4 2K Graphite Filler

1 Flexible Additive



Soft Plastics

2 2K Graphite Filler

1 Flexible Additive

Mixing ratio

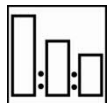
Sanding

4 2K Graphite Filler mixture

1 Universal Hardener

0.8 Multi Thinner

Mixing stick V



Non sanding

3 2K Graphite Filler mixture

1 Universal Hardener

0.6 Multi Thinner

Mixing stick W

APPLICATION TECHNIQUE

Application

Apply the products as usual following recommendations in the relevant Technical Data Sheets.



Drying

Addition of Lesonal Flexible Additive creates deviating drying times.



Product storage

Avoid extreme temperature fluctuation and high humidity levels

Shelf life

2 years at 20°C

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