

Hardener WB

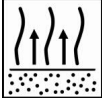
Ancillaries

06/11/2019

L5.01.01 UK & Ireland

DESCRIPTION

Special Basecoat WB (GT) additive for under the hood application, design, multi color application and to meet OEM specifications.

		Gently shake each Basecoat WB (GT) toner prior to use	
Mixing ratio		100 10	Basecoat WB (GT) Hardener WB
Equipment		Spray gun set up: 1.2-1.3 mm	Application pressure: 1.7-2.2 bar at the air inlet HVLP max 0.6-0.7 bar at the air cap
Application		Solids colors 2 x 1 coat	Metallic colors 2 x 1 coat + mist coat
Flash-off		Between coats Until completely matt	Before clearcoat Until completely matt
Recoatability		All Lesonal clearcoats	
Protection		Use suitable respiratory protection Akzo Nobel Car Refinishes recommends the use of fresh air supply respirator	

Read complete technical data sheet for detailed product information

Hardener WB

Ancillaries

06/11/2019

L5.01.01 UK & Ireland

DESCRIPTION

Special Basecoat WB (GT) additive for under the hood application, design, multi color application and to meet OEM specifications.

PRODUCT AND ADDITIVES

Product Hardener WB

Chemical Basis Isocyanate resins

METHOD OF USE

For use in Basecoat WB (GT)

Potlife 1.5 hours at 20°C

Spray gun set up



Spray gun:
HVLP Gravity
LVLP/HR Gravity

Fluid opening:
1.2-1.3 mm
1.2-1.3 mm

Spraying pressure:
0.7 bar (at air cap)
1.7-2.2 bar (at air inlet)

Refer to user manual spray gun used

APPLICATION TECHNIQUE

Application



Metallic and pearl colors

Apply one single wet coat. Allow flash off until the coat is completely matt.

Apply a following lighter coat and allow to flash off until the coat is completely matt.
When covering is achieved, finish with a mist coat layer by increasing the distance to the object.

Solid colors

Apply one full single coat. Allow flash off until completely matt.

Apply another single coat and allow to flash off until completely matt.

If needed, repeat until covering is achieved.

Hardener WB

Ancillaries

06/11/2019

L5.01.01 UK & Ireland

Product storage	Avoid too much temperature fluctuation.
-----------------	---

Shelf life	See TDS L9.01.02
------------	------------------

Akzo Nobel Coatings LTD

Address: Unit 2B, Didcot Park
Churchward, Southmead Industrial Estate
Didcot, Oxfordshire, OX11 7HB
Tel: 00 44 (0)1235 862226

FOR PROFESSIONAL USE ONLY

IMPORTANT NOTE: The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advices given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

Brand names mentioned in this data sheet are trademarks of or are licensed to AkzoNobel.

Head Office
Akzo Nobel Car Refinishes B.V., PO Box 3 2170 BA Sassenheim, The Netherlands. www.Lesonal.com