

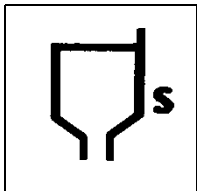
Base:
10P30-5
3 parts



Curing Solution:
EC-275
1 part



Thinner/Reducer:
TR-115
2 part



At 77°F (25°C):

Mix Viscosity: 12 – 16 seconds Zahn-Cup #2
14 – 18 seconds ISO-Cup #4

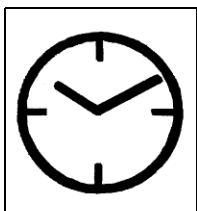
Pot life: 8 hours

Induction Time: 15 minutes



Coats needed: Spray an even closed wet coat.

Dry film thickness: 0.5 to 0.8 mils (12.7 – 20.3 microns)



At 75 to 80°F & 50% RH

Dry to Handle: 1 hour

Dry to Recoat: 4 hours

Force Cure: 30 Minute flash followed by one hour at 160°F(71°). Dry to recoat after one additional hour at ambient temperature

Clean Up: Use MPK, MEK or applicable cleaning solvent



Type equipment	Tip Size
HVLP	1.4 mm
Low Pres. Electrostatic	1.2 mm
Air Assisted Electrostatic	.28 - .33 mm