

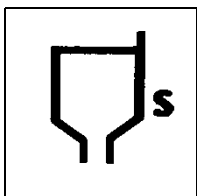
 Base:  
24T3-XXX  
  3 parts

Curing Solution:  
PC-216

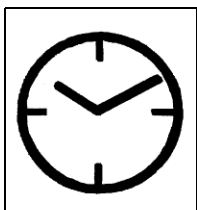
 1 part



At 77°F (25°C): Mix Viscosity: 15 – 27 seconds Signature Zahn-Cup #3  
16 – 24 seconds ISO-Cup #6  
Pot life: 30 minutes  
Induction Time: None required



One coat needed: Apply wet cross coats, allowing 15 minutes to flash off between coat, to achieve 2 – 3 mils (50.8 - 76.0 microns) dry per coat.  
Dry film thickness: 8 to 10 mils (203 – 254 microns)



At 75 to 80°F & 50% RH

Dry to touch: 45 Minutes  
Tack free: 2 hours  
Dry Through: 3 Hours  
Full Cure: 7 Days  
Clean Up: Use TR-19, MEK or C28/15



Type equipment	Tip Size	Gun Air Pres.	Pot Air Pres.	Other
HVLP	1.4 mm			
Air Assisted Electrostatic	.33 mm			

We have taken reasonable care in preparing the Mixing Guide and in collecting and preparing material for inclusion in it but do not represent or warrant that it is free from error or that the information content is complete or accurate. The information is advisory only and the use of the Material is solely at your own risk.