



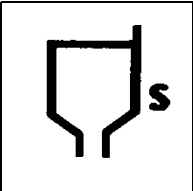
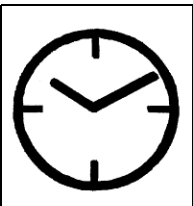
	Base: 4002A21M	Curing Solution: 0200T106	Thinner (Optional): 66C20
		4 parts	 1 part	 Up to 1 part



At 75-80°F: (24-27°C)	Mix Viscosity:	18 – 20 seconds Zahn-Cup #3
	Pot life:	8 Hours
	Induction Time:	30 minutes



Coats needed: Two coats with 10 – 15 minutes flash off between coats
Dry film thickness: 1.0 – 1.5 mils (25 – 38 µm microns)



At 75 to 80°F & 50% RH

Dry to Handle:	8 Hours Ambient or 30 Minute Flash with 30 Minutes at 250°F (121°C)
Full Cure:	7 Days or 30 minute flash then 24 hours at 250°F (121°C)
Clean Up:	Use Wash Thinner



<u>Type equipment</u>	<u>Tip Size</u>
HVLP	1.2-1.4 mm
Low Pres. Electrostatic	1.2-1.5mm
Air Assisted Electrostatic	.023-.028 mm

We have taken reasonable care in preparing the Mixing Guide and in collecting and preparing material for inclusion in it but do not represent or warrant that it is free from error or that the information content is complete or accurate. The information is advisory only and the use of the Material is solely at your own risk.