


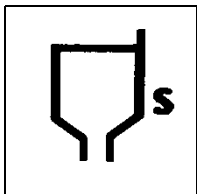
 Base:
422X
  3 parts

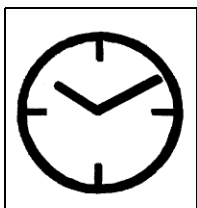
Curing Solution:
Gloss:0200T129
Semi-Gloss & Flat: 0200T126
 1 part



At 77°F (25°C):
Mix Viscosity: 50 seconds maximum (#4 Ford) admixed
75 seconds maximum (#4 Ford) at pot life
Pot life: 4 Hours
Induction Time: 30 minutes



Coats needed: Spray a uniform wet coat. Flash 10-15 minutes,
then apply a second wet coat to recommended dry film thickness.
Dry film thickness: 1.8 – 2.2 mils (46 – 56 µm microns)



At 75 to 80°F & 50% RH
Dry to touch: 3 Hours
Dry to tape: 8 Hours
Full cure: 14 Days
Clean Up: Use TR-19



Type equipment
HVLP
Low Pres. Electrostatic
Air Assist Airless Electrostatic