



**Base:**  
683-3-2 or  
683-3-20



2 parts



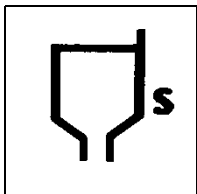
**Curing Solution:**  
X-310A

1 part



**Thinner/Reducer:**  
TL-59

0 – 0.3 part  
(When Sprayed)



At 75-80°F:  
(24-27°C)

**Mix Viscosity:**

20-27 seconds #2 Zahn

**Pot life:**

4 hours (683-3-2) 30 minute (683-3-20)

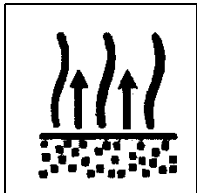
**Induction Time:**

not required

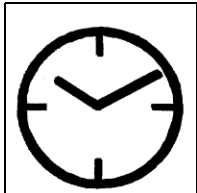


**One coat needed:** Spray or brush apply one full wet coat.

**Dry film thickness:** 1 to 2 mils (25 – 51 microns)



Viscosity measurements are provided as guidelines only and are not to be used as quality control parameters. Certified information is provided by certification documentation available on request.



At 75 to 80°F & 50% RH

**Dry to Touch:**

4 Hours (683-3-2)

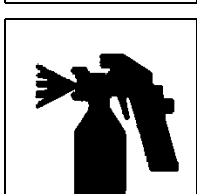
30 Minutes (683-3-20)

**Full Cure:**

7 Days

**Clean Up:**

MEK or applicable cleaning solvent



**Type equipment**

**Tip Size**

HVLP

1.2-1.4 mm

Low Pres. Electrostatic

1.2-1.5 mm

Air Assisted Electrostatic

.009-.013 in

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