

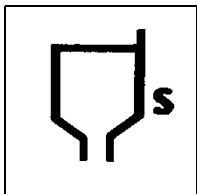
**Base:**  
68C3-1-A  
100 parts



**Curing Solution:**  
SC-100A  
4 parts



**Thinner:**  
SCR-100  
4 parts

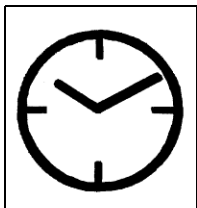


**At 77°F (25°C):**

**Pot life:** 1 Hours  
**Induction Time:** None



**Coats needed:** The material as mixed is ready for troweling.  
**Dry film thickness:** 0.125 – 0.25 inch (125 – 250 mil)



**Drying Time:** This insulative coating will cure to a 40 durometer hardness (Shore A) in 24 hours at 80°-90°F (27°-32°C). The cure may be accelerated by drying for 8-12 hours at 90°F (32°C) followed by 6 hours at 140°-160°F (60°-71°C). Other time/temperature combinations may be used.  
**Clean Up:** Use MEK



**Apply by trowel**