
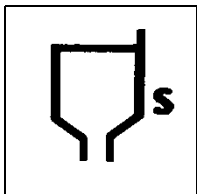
	Base: 8W5	Curing Solution: 50C3		Thinner/Reducer: 66C20 or 66C28
		4 parts		1 part	
					2 part



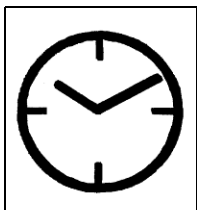
At 77°F (25°C):

Mix Viscosity:	24 – 34 seconds Signature Zahn-Cup #2
	60 – 74 seconds ISO-Cup #4
	25 – 35 seconds Ford Cup #4
Pot life:	6 hours
Induction Time:	15 minutes



Coats needed: Spray on one or more coats as required for adequate filling of imperfections in substrate. Allow final coat to stand 4-6 hours, sand with fine paper, then topcoat with selected AkzoNobel Aerospace Coatings topcoat

Dry film thickness: As Required



At 75 to 80°F & 50% RH

Minimum topcoat re-coat time: 6-8 hours (depending on film thickness) prior to sanding and application of topcoat.

Clean Up: MEK,C28/15



Type equipment	Tip Size	Gun Air Pres.	Pot Air Pres.	Other
HVLP	1.4 mm	8-25 psi	Varies w/pot size	Iwata, Sata, Binks Mach 1
Air Assisted Electrostatic	.33 mm	60-75 psi	1800-2500 psi	PRO4500AA

We have taken reasonable care in preparing the Mixing Guide and in collecting and preparing material for inclusion in it but do not represent or warrant that it is free from error or that the information content is complete or accurate. The information is advisory only and the use of the Material is solely at your own risk.