

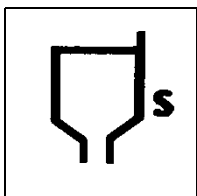
**Base:**  
**2100P003 or**  
**2100P004**  
**4 parts**



**Curing Solution:**  
**CS6010**  
**1 part**



**Thinner/Reducer:**  
**TR-114 or TR-7005**  
**1 part**



**At 75-80°F:**  
**(24-27°C)**

**Mix Viscosity:**

**18 – 22 seconds #4 Ford Cup**  
**33 – 59 seconds ISO Cup #4**

**Pot life:**

**4 Hours**

**Induction Time:**

**15 minutes**

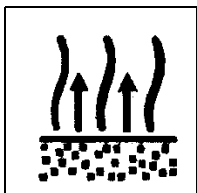


**Coats needed:**

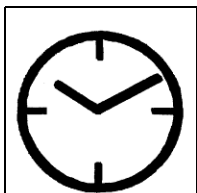
**Apply in one even coat to achieve the required film thickness**

**Dry film thickness:**

**1.0 to 1.4 mils (25 – 35 microns)**



**Can be recoated in 3hours at 77°F (25°C).**



**At 75 to 80°F & 50% RH**

**Take free:**

**20 Minutes**

**Recoat Minimum:**

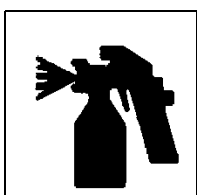
**3 Hours**

**Recoat Maximum:**

**48 Hours**

**Clean Up:**

**MEK or applicable cleaning solvent**



**Equipment**

**Air tip size: 1.2 – 1.4 mm**

**HVLP tip size: 1.2 – 1.4 mm, Air Pressure 25 – 30 psi**

**HP air assist airless electrostatic tip size: .011 - .013 inch / 0.28 - .033 mm, Air Pressure 40 psi**