
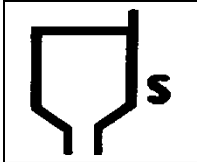
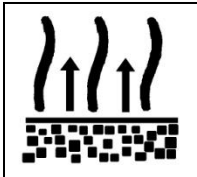
 Base: 3001GXXXX (by volume) 6 parts	 Curing Solution: CS6000 (by volume) 1 part	 Activator: A900X (by volume) .50 part
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At 75-80°F: (24-27°C) **Mix Viscosity: 19-50 seconds Zahn Cup #2**
Pot life: 1.5 - 2 hours with Activator A9002, depending on the color see TDS for alternative activators.
Induction Time: 15 minutes



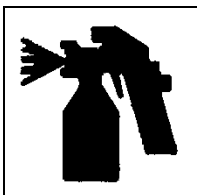
Minimum 2 coats needed: Apply two single coats or one uniform cross-coat.
Dry film thickness: 1.0 - 3.0 mils (25 – 75 microns)



Wet edge time is effected by temperature and air flow. Higher temperatures and airflow will decrease wet edge times. Due to a rapid film build-up with high solid finishes allow a flash-off time between the layers with a minimum of 30 minutes.



Drying Times @ 77°F (25°C) Dry times and recoat times will vary depending on combinations of temperature, humidity and airflow.
Dry to Touch: 20 – 30 minutes
Dry to tape: 2.5 – 3 hours
Recoat time, minimum* 2 hours Recoat time, maximum* 72 hours Recoat time between color and clear, min 2 hours. * Recoat applies to second coat over first coat.



Type equipment	Tip Size	Gun Air Pres.	Pot Air Pres.	Other
HVLP	1.2-1.4 mm	up to 45psi	5 – 20 psi	
Air Assisted Electrostatic High Pressure	0.047 in(1.2 mm)	5 bar	330-380 cc flow rate	Graco XS3 & XS4
Air Assisted Electrostatic	.013 in (0.33mm)	65-70 psi	1800-2500 psi	Graco Pro 4500

We have taken reasonable care in preparing the Mixing Guide and in collecting and preparing material for inclusion in it but do not represent or warrant that it is free from error or that the information content is complete or accurate. The information is advisory only and the use of the Material is solely at your own risk.