

Base:
**Alumigrip
4101P001**

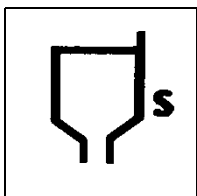


1 part

Curing Solution:
**Alumigrip 4901
(CS4901)**



1 part



At 75-80°F:
(24-27°C)

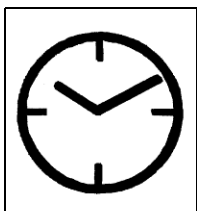
Mix Viscosity:
Pot life:
Induction Time:

16 – 22 seconds Zahn-Cup #2
4 Hours
None



Coats needed:
Dry film thickness:

Spray one or two coats to a dry film thickness of .6 –.9 mils
.6 - .9 mils (15 – 23 µm microns)



At 75 to 80°F & 50% RH

Dry to Tape:
Full Cure:
Recoat :
Clean Up:

2 Hours
7 Days
2 hours Minimum, 72 Hours Maximum
Use MEK or Similar



Type equipment	Tip Size	Gun Air Pres.	Pot Air Pres.	Other
HVLP	1.2-1.4 mm	8-25 psi	5 to 20 psi	Iwata, Sata, BinksMach 1
Air Assist Airless				
Electrostatic	0.011in(0.28mm)	55-65 psi	850-1000 psi	PRO4000
High Pressure				
Air Assisted Electrostatic	.023-.028 mm	55-65 psi	1800-2500 psi	PRO 4500AA.

We have taken reasonable care in preparing the Mixing Guide and in collecting and preparing material for inclusion in it but do not represent or warrant that it is free from error or that the information content is complete or accurate. The information is advisory only and the use of the Material is solely at your own risk.