

Primer PO LV

FOR PROFESSIONAL USE ONLY

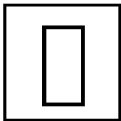
Description

Primer PO LV is a low VOC fast drying, transparent, adhesion primer that is specially designed for flexible plastic car parts manufactured from polyolefin, polypropylene and/or ethylene propylene modified. Primer PO LV should be used only on those plastic parts that have no existing primer or other coating applied.



Use suitable respiratory protection

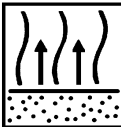
Contains special polyester resins xylene and other ingredients.



Ready to spray



1-2x1
HVLP Gravity
0.051"-0.059" (1.3-1.5 mm)
Max 10 psi (max 0.8 bar)



2-5 minutes at 70°F (20°C)



(Non Sanding)
5-10 minutes at 70°F (20°C)



Apply sealer or topcoat

Read complete TDS for detailed product information



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Application method

Spray 1 to 2 thick single flowing coats. If two coats are applied, allow 2-5 minutes flash-off time between coats. Allow this to set for 5 to 10 minutes and proceed with sealer and/or topcoat.

Cleaning of equipment

Clean with Sikkens Cleaning Solvent 790 or lacquer thinner.

Recoatability

Without sanding, Primer PO LV can be recoated after 5–10 minutes flash-off at 70°F (20°C) with Colorbuild Plus 250, followed by Autobase Plus or Autowave. **Direct application of Autobase Plus or Autowave to Primer PO LV is not recommended.** When using these products, please see the TDS relative to the product chosen.

NOTE: After 16 hours at 70°F (20°C), abrade with grey scuffing pad and reapply Primer PO LV.

Cover rate

Approximately 70 sq. ft./liter of Primer PO LV per single coat.

Stock keeping

Color: Clear

Container size: One Quart

Shelf life: One year if stored unopened at room temperature

Safety aspects

Ready to Spray VOC

4.1 lb/gal 493 g/liter

NOTICE: Do not handle until the Material Safety Data Sheets have been read and understood. Regulations require that all employees be trained on Material Safety Data Sheets for all chemicals with which they come in contact. The manufacturer recommends the use of an air-supplied respirator when exposed to vapors or spray mist.

AkzoNobel

Address: 1845 Maxwell Street Troy, Michigan 48084

Tel: 800-618-1010

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IMPORTANT NOTE The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advices given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

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Head Office

AkzoNobel B.V., PO Box 3 2170 BA Sassenheim, The Netherlands. www.sikkenscr.com