

# M25 Surface Cleaner

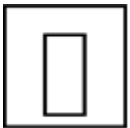
M25 Surface Cleaner is a waterborne cleaner used to remove residual contamination and wipe marks that may remain after the standard surface cleaning operations have been performed. M25 Surface Cleaner is designed for use as a final wipe-down after cleaning with other surface cleaners in the AkzoNobel assortment.

**Safety Considerations**

- Use suitable personal protection including protective gloves.
- When exposed to paint or solvents AkzoNobel recommends the use of a fresh air supply respirator.
- Refer to product Safety Data Sheet (SDS) for more information.

**Suitable Substrates**

- Existing finishes
- Steel
- Galvanized steel
- Zinc coated steel
- Aluminum
- Plastic substrates

**Mixing**

- Mixing is not required. The cleaner is ready for use.

**Prior to using M25 Surface Cleaner**

- The appropriate surface cleaners in the AkzoNobel assortment (M600, Autoprep Ultraprep, Antistatic) should be used for initial cleaning steps.
- Use M25 Surface Cleaner as a final wipe-down before refinishing.

**Note:** For comprehensive surface cleaning information, refer to the Technical Service Bulletin *TSB AN23.01 AkzoNobel Surface Cleaning Recommendations and Best Practices* at <https://my.anaac.net/>

**Step # 1 – Surface Cleaning**

- Use a two-towel method incorporating clean, lint-free towels.
- With the 1<sup>st</sup> towel, fully wet the surface to dissolve any residual contamination.

**Step # 2 – Dry the Surface**

- With the 2<sup>nd</sup> towel wipe to dry until the surface is completely dry.

**Recoatability**

- Do not leave cleaned surfaces exposed for extended times before painting.

Read the complete TDS and the product Safety Data Sheet (SDS) for detailed product information.

**Description**

M25 Surface Cleaner is a waterborne cleaner used to remove residual contamination and wipe marks that may remain after the standard surface cleaning operations have been performed. M25 Surface Cleaner is designed for use as a final wipe-down after cleaning with other surface cleaners in the AkzoNobel assortment.

**Product Assortment****Product**

- M25 Surface Cleaner – Item # 609844 (5 L)
- Dispenser/Sprayer M25 – Item # 2015533
- Stock unopened or used products in approved closed containers with proper labeling. Store in moderate temperatures between 40°F - 95°F (5°C – 35°C). Avoid too much temperature fluctuation. The optimum storage temperature is approximately 70°F (21°C).
- Refer to the Sikkens Product Shelf-Life Overview TDS or the current price list for the most up-to-date shelf-life information.

**Mixing****Mixing**

- Mixing is not required. The product is ready for use.

**Suitable Surfaces**

- Existing finishes
- Steel
- Galvanized steel
- Zinc coated steel
- Aluminum
- Plastic substrates

**M25 Surface Cleaner Cleaning Method****Prior to using M25 Surface Cleaner**

- The appropriate surface cleaners in the AkzoNobel assortment (M600, Autoprep Ultraprep, Antistatic) should be used for initial cleaning steps.
- Use M25 Surface Cleaner as a final wipe-down before refinishing.

**Note:** For comprehensive surface cleaning information, refer to the Technical Service Bulletin *TSB AN23.01 AkzoNobel Surface Cleaning Recommendations and Best Practices* at <https://my.anaac.net/>

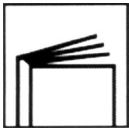
**Step # 1 – Surface Cleaning**

- Use a two-towel method incorporating clean, lint-free towels.
  - Work on one 12 by 12-inch area at a time until the entire surface is cleaned.
  - With the 1<sup>st</sup> towel, fully wet the surface to dissolve any residual contamination.

**Step # 2 – Dry the Surface**

- With the 2<sup>nd</sup> towel wipe to dry until the surface is completely dry.
  - Do not allow the cleaner to evaporate on the substrate, or the contamination on the surface will remain.
  - Wipe the surface thoroughly dry before the cleaner evaporates.
  - Regularly replace cloths being used for cleaning with fresh ones.

**Note:** Instead of placing used (wet) cloths in a sealed container, place them on the floor grating so that the solvents can evaporate. Then, place the dried cloths in the regular waste container.

**Recoating**

- Do not leave cleaned surfaces exposed for extended times before painting.
  - If this occurs, repeat the cleaning and degreasing process for the affected areas.

**Cleaning Points to Consider****Surface Cleaning Notes**

- Select the most suitable surface cleaner for your repair. M25 Surface Cleaner performs as the optimal final wipe-down cleaner before refinishing.
- To protect your hands from chemicals, and the work surface from contamination, wear solvent resistant gloves.
- Never touch a cleaned surface with bare hands after cleaning is finished. The transfer of hand oils and salts can cause cratering, poor adhesion or blistering.

**Commercial Vehicles**

- It is important to prevent dirt residue from getting into construction joints of vans bodies and trucks during cleaning and degreasing.
  - Vertical panels should be cleaned and degreased from the bottom upward and subsequently from the top downwards.
  - Disregarding proper cleaning of these areas may cause application and / or adhesion problems once paint is applied.

**Surface Condensation**

- When the surface is being cleaned with a solvent-based cleaner, the cleaner evaporates, and condensation may form on the surface.
- The same issue may occur when a vehicle is transferred from cold temperatures to warmer temperatures. Allow the vehicle to acclimatize for one hour prior to painting. Double-walled and insulated vehicles may require longer.
- The first coat of paint can be applied after the surface to be painted is the same temperature as the surrounding environment and the moisture has completely evaporated. Earlier application may lead to adhesion problems.

**VOC / Regulatory Information**

Notice: Do not handle until the Safety Data Sheets have been read and understood. Regulations require that all employees be trained on Safety Data Sheets for all chemicals with which they come in contact. The manufacturer recommends the use of an air-supplied respirator when exposed to vapors or spray mist.

**VOC:**

- Sikkens M25 Surface Cleaner – 0.2 lbs/gal (24 g/L)



North America

# M25 Surface Cleaner

Technical Data Sheet

Cleaners

01/30/2025

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FOR PROFESSIONAL USE WITH SUITABLE HS&E EQUIPMENT

**AkzoNobel Inc., North America**  
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#### FOR PROFESSIONAL USE WITH SUITABLE HS&E EQUIPMENT

**IMPORTANT NOTE** The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. Always read the Safety Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advices given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

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#### Head Office

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