

# Flex Additive™

Programmed System Technique (PST)  
Others  
07/28/2015

## DESCRIPTION

Lesonal Flex Additive is a universal additive for Lesonal urethane materials.

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### Safety Considerations



Use suitable personal protection  
Akzo Nobel Car Refinishes recommends the use of fresh air supply respirator  
Refer to the product Safety Data Sheet (SDS) for more complete safety information.

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### Mixing



Flex Additive is mixed thoroughly with the primer or clearcoat component first. The mixture should then be activated per the associated product TDS.

Flex Additive is suitable to be added to the following products:

- Grey Urethane Surfacer
- Grey Urethane Surfacer (Low VOC)
- Lesonal Primer Pro Surfacer and Sealer without Accelerator
- Lesonal Primer Pro LV Surfacer and Sealer without Accelerator
- Universal Clear
- Universal Clear LV
- ProAir Clearcoat

Flex Additive is NOT recommended for use in the following products:

- Lesonal Basecoat SB
- Lesonal Basecoat WB
- Lesonal Primer Pro Surfacer with the addition of Accelerator
- Lesonal Primer Pro LV Surfacer with the addition of Accelerator
- Pro Air Clear LV 2 Pack
- Universal EcoClear LV

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### Application



Application method will not change by adding Flex Additive to the products. Please see the TDS relative to the product chosen for correct application and mixing ratios.

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## DESCRIPTION

Lesonal Flex Additive is a universal additive for Lesonal urethane materials.

## ADDITIONAL INFORMATION

**VOC / Regulatory Information** Lesonal Flex Additive 3.0 lbs/gal (360 g/L)



### Product Storage



Stock unopened or used products in approved closed containers with proper labeling. Store in moderate temperatures between 40°F - 95°F (5°C – 35°C). Avoid too much temperature fluctuation. Optimum storage temperature is approximately 70°F (20°C).

Lesonal Flex Additive Item #396027

2 years

Use the tables below to determine the amount of Flex Additive needed. All mixtures are provided by volume and are added to either the primer or clearcoat prior to activation.

### Primers:

Product	Flexible Parts (Bumper Covers)	Soft Parts (Spoilers)
Gray Urethane Surfacer	Mixed 5:1 with Flex Additive	Mixed 3:1 with Flex Additive
Lesonal Primer Pro Surfacer	Mixed 4:1 with Flex Additive	Mixed 3:1 with Flex Additive
Lesonal Primer Pro Sealer	Mixed 4:1 with Flex Additive	Mixed 3:1 with Flex Additive
Lesonal Primer Pro LV Surfacer	Mixed 4:1 with Flex Additive	Mixed 3:1 with Flex Additive
Lesonal Primer Pro LV Sealer	Mixed 4:1 with Flex Additive	Mixed 3:1 with Flex Additive

### Clearcoats:

Product	Flexible Parts (Bumper Covers)	Soft Parts (Spoilers)
Universal Clear	Mixed 100:10 with Flex Additive	Mixed 100:10 with Flex Additive
Universal Clear LV	Mixed 100:10 with Flex Additive	Mixed 100:10 with Flex Additive
Pro Air Clear	Mixed 5:1 with Flex Additive	Mixed 5:1 with Flex Additive
Pro Air Clear LV 2 Pack	Not recommended	Mixed 100:5 with Flex Additive

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### FOR PROFESSIONAL USE ONLY

**IMPORTANT NOTE:** The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advices given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

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